

	Application Instructions for <u>CAD-CUT®</u> PromoFLOCK
	Recommended Fabrics: <ul style="list-style-type: none">• 100% Cotton• 100% Polyester• Poly/cotton blends• Polyester Knits• Fleece• Acrylic Blends• Poly/foam & Cotton caps

Accessories Required: Release paper, Flock blade

You MAY need to use a different blade in order to cut flock, as the standard is not recommended – please ask your cutter supplier. **Always carry out a test cut on every new reel, even if it is the same colour.**

1. Check your cad-cutter and/or cutter driver for suitability settings. Slow cutter speed.
2. Feed material into cutter so that the clear Mylar carrier is on the bottom.
3. Cut logo, words or numbers in reverse (mirror).
4. Weed away excess material leaving only the PROMO FLOCK design on the Mylar carrier for heat application.
5. Preheat the garment before application. Press for 10 seconds to remove any moisture or wrinkles from the garment.
6. Position the design on the garment with the Mylar carrier side up. Cover with release paper to protect platen from heavily dyed fabrics leaching colour.
7. **Heat apply –**
Temperature: 160°C
Time: 10 – 15 seconds
Pressure: Medium
8. Peel cold. Allow to cool completely before peeling off the carrier.
9. Multi colour designs cannot be placed on top of each other, but they can be fitted together like a Jigsaw puzzle.

Washing Instructions:

Machine wash up to 60°C (recommend 40°C) using a mild detergent. Do not use bleach.
Can be lightly ironed.

All technical information and recommendations are based on tests we believe to be reliable. However, we cannot guarantee performance under conditions not under manufacturer's control. Before using, please determine suitability of product for its intended use. I.e, do your own wash test. Warranty of product is to replace product only and not the item the transfer has been applied to