APPLICATION INSTRUCTIONS

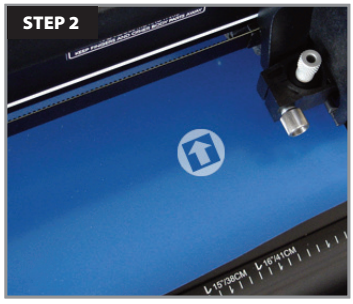
HighBuild3D™ CAD CUT

Thick High Build PU Material

- ✓ ***High Fashion Look & Feel***
- ✓ ***Create Stunning 3D Effects***
- ✓ ***10 Colours in Gloss & Matt Finishes***
- ✓ ***1mm Thick - Ideal for Bags, Caps & Jackets***

How to cut

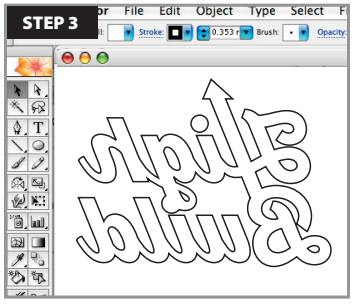
Feed your material into the cutter with the mylar carrier facing down.



Always do a test cut to check blade, pressure, its sharpness and speed.

Blade specifications:

Roland	*Item: MSK750R*
Summa	*Item: HSK750R*
GCC	*Item: MSK750R*
Graphtec	*Item: GSK15R*



Remember to cut your image in reverse! Mirror image.

Weed away excess material, leaving only the design on the mylar carrier.

Application Instructions

Due to the thickness of HighBuild3D, please pre press your textile for 10 - 20 seconds at 155°c to heat the surface of the fabric ready to take the vinyl.

Lay image down mylar side up and cover with release paper.

Apply for 20 seconds at 155°C at medium pressure.
Peel when completely cold.
Allow 24 hours before first wash.
Wash up to 60°c inside out.
Do not bleach.
Do not dry clean.
Can be tumble dried at low temperatures.

- ☑ *Cotton*
- ☑ *Polyester*
- ☑ *Lycra*

High Build

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