

	Application Instructions for <i><u>CAD-CUT™</u></i> EconoREFLEX-EXTRA
	Suitable for application on to NYLONS and some general fabrics. <i>Please do a wash test to satisfy requirements.</i>

Accessories Required: Release paper, Gip-Flex

IMPORTANT INFORMATION

Adjust blade depth; see blade set up instructions to ensure correct blade depth is set. When adjusting the cutting depth make sure you only lightly mark the Mylar. Even a small cut in to this may result in difficulty removing carrier from film after heat applying to the garment.

Remove Pink Protective layer from adhesive side before cutting.

Always carry out a test cut on every new reel, even if it is the same colour

1. Feed Material into cutter so that the clear Mylar carrier is on the bottom.
2. Cut logo, words or numbers in reverse (mirror image).
3. Weed away excess material leaving only the design on the Mylar carrier for heat application.
4. Preheat the garment before application. Press for 10 seconds to remove any moisture or wrinkles from the garment.
5. Position the design on the garment with the Mylar carrier side up. Cover with release paper to protect platen from heavily dyed fabrics leaching colour.
6. **Heat apply –**
Temperature: 150°C
Time: 2 - 3 seconds
Pressure: Light
Raise Platen Slowly
7. Peel cold. Allow to cool before peeling the carrier.
8. Final application. Cover with Grip-Flex sheet and re-fuse for a further ten seconds using a light to medium pressure.

Washing Instructions:

Machine wash at 30°C using a mild detergent. Do not use bleach.
Iron in reverse – do not iron directly.

Notes on Cutting

- Perform a cut test with your machine before production. The force and blade settings may need to be adjusted depending on the settings of your cutter.
- Remember to “mirror” the image before cutting.
- For the best results, do not cut graphics smaller than half an inch especially when using serif fonts.

All technical information and recommendations are based on tests we believe to be reliable. However, we cannot guarantee performance under conditions not under manufacturer's control. Before using, please determine suitability of product for its intended use. I.e, do your own wash test. Warranty of product is to replace product only and not the item the transfer has been applied to.